

PALMGREN®

BENCH VISE PEDESTAL STAND



Read carefully and follow all safety rules and operating instructions before first use of this product.

DESCRIPTION

Palmgren Bench vise pedestal stand is constructed of welded steel, and is designed to hold most bench vises and bench grinders. The table top has slots for securely mounting workholding and machine devices to.

DIMENSIONS

Refer to Figure 1.

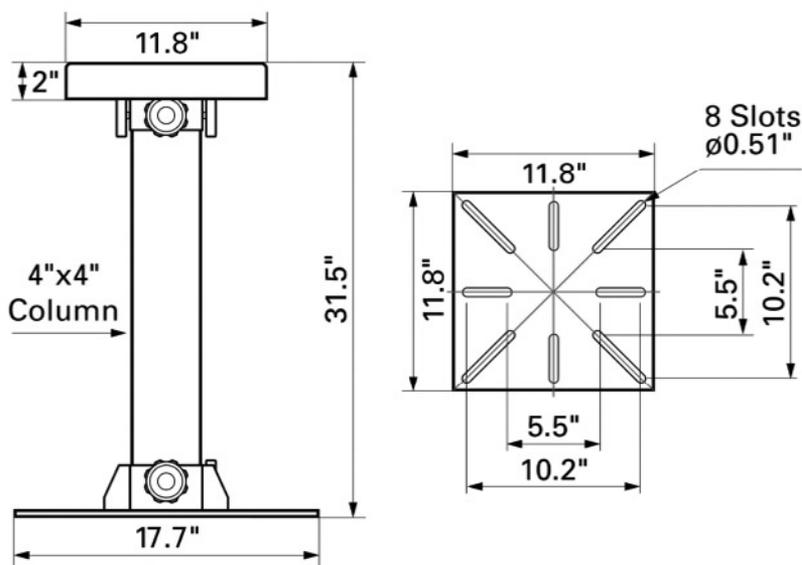


Figure 1 - Dimensions diagram.

SPECIFICATIONS

Model 9670098

Description	31.5" Bench Vise Pedestal Stand
Height of Table	31.5"
Table XY	11.8" x 11.8"
Table Slot Width	1/2"
Column Square	4" x 4"
Stand Weight Capacity	660 lbs.
Stabilizing Sand (Optional, not included.)	40 lbs./30 qts.
Base XY	17.7" x 17.7"
Base Mounting Holes, XYØ	11.8" x 11.8"; Ø 0.433"

ASSEMBLY

1. Unpack all parts from crate, and remove the hardware from the small hardware bag. Refer to Figure 2.



Figure 2 - Unpack parts.

2. Set and mount the base plate to the floor.
3. Set column into the matching base plate's square tube.

ATTENTION: Make sure the pegs on the side of the column match the base plates peg slots.

4. Secure column to base with two of each of the provided screw knobs and washers. Refer to Figure 3.



Figure 3 - Secure column to base.

ASSEMBLY (CONTINUED)

5. **OPTIONAL:** Pour sand or weighted material into column. (Sand not included.)
Refer to Figure 4.



Figure 4 - Add balast to column.

6. Set table on the column, and secure with another set of screw knobs and washers.
ATTENTION: Make sure the pegs on the side of the column match the table top's peg slots.

Refer to Figure 5.



Figure 5 - Secure table to column.

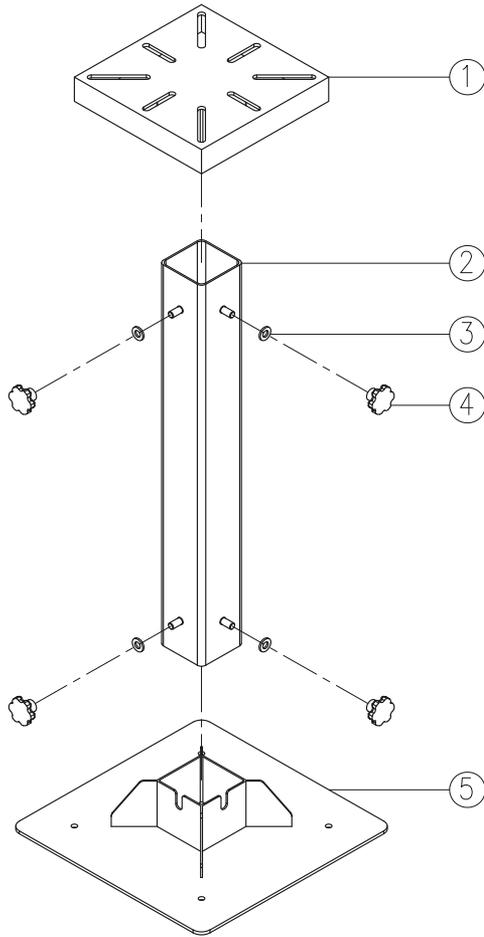


Figure 5 - Replacement Parts Illustration for Pedestal Stand.

PARTS LIST FOR PEDESTAL STAND

Ref. No.	Description	Part Number	Qty.
1	Table Top	965285001	1
2	Column	965285101	1
3	Washer	*	4
4	Knob	965285301	4
5	Base	965285201	1

△ Not shown. N/A Not available as repair part. * Standard hardware item, available locally.

PALMGREN WARRANTY

C.H. Hanson / Palmgren warrants their products to be free of defects in material or workmanship. This warranty does not cover defects due directly or indirectly to misuse, abuse, normal wear and tear, failure to properly maintain the product, heated, ground or otherwise altered, or used for a purpose other than that for which it was intended.

The warranty does not cover expendable and/or wear part (i.e. v-belts, screws, abrasives, jaws), damage to tools arising from alteration, abuse or use other than their intended purpose, packing and freight. The duration of this warranty is expressly limited to the terms noted below beginning from the date of delivery to the original user.

The Palmgren branded items carry the following warranties on parts:

All arbor presses, vises, clamps, positioning tables, tombstones, jack screws and vise accessories - LIFETIME.

All bench grinders, drill presses, tapping machines, band saws, lathes, milling machines, abrasive finishing machines and work stands - 3 YEARS.

The obligation of C.H. Hanson / Palmgren is limited solely to the repair or replacement, at our option, at its factory or authorized repair agent of any part that should prove inoperable. Purchaser must lubricate and maintain the product under normal operating conditions at all times. Prior to operation become familiar with product and the included materials, i.e. warnings, cautions and manuals.

Failure to follow these instructions will void the warranty.

This warranty is the purchaser's exclusive remedy against C.H. Hanson for any inoperable parts in its product. Under no circumstances is C.H. Hanson liable for any direct, indirect, incidental, special or consequential damages including loss of profits in any way related to the use or inability to use our products. This warranty gives you specific legal rights which may vary from state to state.

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